Bracket Assembly

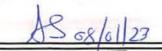
Bracket Assembly

Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

D3137043

Qty Part Number Description B34 868 XI Bracket Assembly 1 D3137-043



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W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A: S	Date:	08/01/29	

QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE STE		Description of NC	Corrective Action Section B			Verification	Annroval	Annuaval		
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		
		4								
			V2							
		6								

NOTE: Date & initial all entries

Monday, 1/7/2008 11:43:35 AM Date: User: Kim Johnston **Process Sheet** Drawing Name: CABIN DOOR ROLLER KIT, RH Customer: CU-DAR001 Dart Helicopters Services Part Number: D412698012 Job Number: 36611 Job Number: Description: Seq. #: Machine Or Operation: Bracket Assembly D3183044 6.0 Comment: Qty.: 4.0000 Each(s) 1.0000 Each(s)/Unit Total: Pick: Packing Kit Qty Part Number Description Batch Bracket Assembly 1 D3183-044 Bracket 7.0 D31991 Comment: Qty.: 9.0000 Each(s)/Unit Total: 36.0000 Each(s) Pick: Packing Kit Qty Part Number Description 9 D3199-1 Bracket D32021 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Packing Kit **Qty Part Number** Description D3202-1 Cover INSPECT 100% KITS FOR COMPLETENESS QC4 9.0 Comment: INSPECT 100% KITS FOR COMPLETENESS 10.0 **PACKAGING** PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-698-012 NEUB FINAL INSPECTION/W/O RELEASE 11.0 QC21 08/01/2 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

Form mrocess

Page 2

Dart Ae	rospace L	td							
W/O:			WC	RK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
**									
			ä						
Part No	:	PAR #:	Fault Cate	gory: N				Date:	
NCR:			WORK ORDE	ER NON-CONFORMANC	E (NCF	R)			
		Description of NC	Corrective Action Section B			Verification		Approval	Approval
DATE	STEP	Section A	Initial Chief Eng			Sign & Section		Chief Eng	QC Inspector
							_		

NOTE: Date & initial all entries